



D:  
User:Wednesday, 22/10/2008 4:08:45 PM  
Julie Dawson

## Process Sheet

|  |                                    |  |
|--|------------------------------------|--|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services  | <b>Drawing Name</b> : GUARD        |  |
| <b>Job Number</b> : 42875  |                                    |  |
| <b>Estimate Number</b> : 13302   |                                    |  |
| <b>P.O. Number</b> :   | <b>Part Number</b> : D37751        | <br> |
| <b>This Issue</b> : 22/10/2008 <b>S.O. No.</b> :   | <b>Drawing Number</b> : D3775 REVB |  |
| <b>Prsht Rev.</b> : NC   | <b>Project Number</b> : N/A        |  |
| <b>First Issue</b> : // <b>Type</b> : MACHINED PARTS   | <b>Drawing Revision</b> : B        |  |
| <b>Previous Run</b> : 40869  | <b>Material</b> :                  |  |
| <b>Written By</b> :  | <b>Due Date</b> : 07/11/2008       | <b>Qty</b> : 10 Um: Each   |
| <b>Checked &amp; Approved By</b> : <u>JLD 08.10.22</u>   |                                    |  |
| <b>Comment</b> : Est Rev:A New Issue 08-05-05 JLM Verified By:EC<br>Est Rev:B 08-07-18 revB as per dwg DD verified by:EC |                                    |  |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |            |           |
|-----|------------|-----------|
| 1.0 | MDELRR1500 | Inventory |
|-----|------------|-----------|



**Comment:** Qty.: 0.2468 f(s)/Unit Total: 2.4675 f(s)

1.50" Black Delrin Bar

Batch: M108460

SA 08/11/20

(15)

|     |              |              |
|-----|--------------|--------------|
| 2.0 | DOOSAN LATHE | DOOSAN LATHE |
|-----|--------------|--------------|

**Comment:** DOOSAN LATHE1- Turn as per Folio FA742 Rev: NA & Dwg D3775 Rev: B

2-Deburr per dwg D3775

SA 08/11/20

(15)

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/11/20

(15)

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|

**Comment:** SECOND CHECK

SA 08/11/20

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

SA 118 / 8/11/20 (15)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 4:08:45 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUARD

Job Number: 42875

Part Number: D37751

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/27 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08/11/27

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

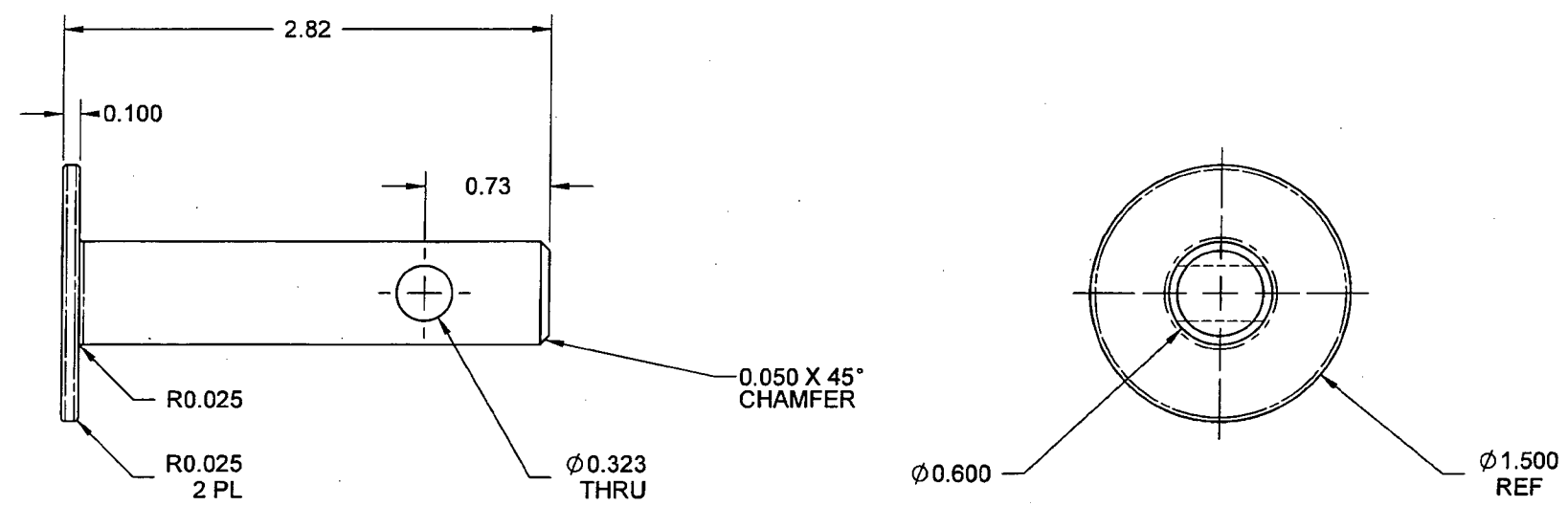
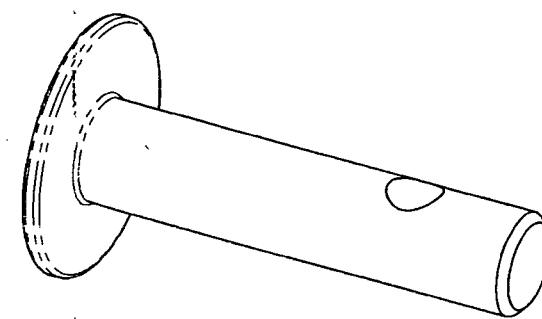
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries





**D3775-1 GUARD**

SHO COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42875

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL ROUND BAR (REF. DART SPEC. M-DELRIN-R)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.03 lbs

|            |   |  |              |
|------------|---|--|--------------|
| B          | RE-DESIGN -1 FOR LONGER PROFILE, ELIMINATE -3 | HS   | 08.06.10     |
| A          | NEW ISSUE                                     | HS   | 08.06.04     |
| REV.       | DESCRIPTION                                   | BY   | DATE         |
| DESIGN     | HS  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | HS  |  |              |
| CHECKED    |   | DRAWING NO.  | REV. B       |
| MFG. APPR. |   | D3775  | SHEET 1 OF 1 |
| APPROVED   |   | TITLE  | SCALE        |
| DE APPR.   |   | GUARD  | NTS          |
| DATE       | 08.06.10                                      | COPYRIGHT © 2008 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |